

HYDROMAT: 32/45-16 station (2606)			MACHINE DELIVERY -2002		
STATION#	UNIT TYPE	UNIT NUMBER	VALVE TYPE	VALVE NUMBER	DESCRIPTION
1	BLANK FEED	ROBOT	SPECIAL	SPECIAL	UPJ-3 Motoman 3Kg robot
2	QC-36/100	5.62.050-3/4	CHIPBREAKER	4.01.019-4	DRILLING
3	QC-36/100-CF	5.62.055-3/4	WOODPECKER	4.03.001-4	DRILLING-COOLANT FEED
4	QC-36/100	5.62.050-3/4	INFINITE RAPID	4.01.081	TURNING
5	QC-36/100	5.62.050-1/2	CHIPBREAKER	4.01.019-4	TURNING
6	QC-36/100	5.62.050-3/4	INFINITE RAPID	4.01.081	TURNING
7	QC-36/100	5.62.050-3/4	INFINITE RAPID	4.01.021-2	DRILLING
8	26/80-RECESS	5.60.021-1/2	STANDARD	4.04.020	RECESS-DOVE TAIL
9	QC-36/100	5.62.050-3/4	INFINITE RAPID	4.01.081	DRILLING
10	QC-26/80	5.60.007-3/4	INFINITE RAPID	4.01.021-2	ENDMILL
11	QC-26/80	5.49.007-3/4	INFINITE RAPID	4.01.081	ENDMILL
12	QC-26/80	5.60.008-3/4	INFINITE RAPID	4.01.021-5	ENDMILL
13	QC-36/100	5.62.050-3/4	STANDARD	4.01.075	TURNING
14	26/80-RECESS	5.60.012	INFINITE RAPID	4.01.081	RECESS-DOVE TAIL
15	TRANSFER	N/A	TRANSFER	4.06.006-1	ROTATE PART
16	TRANSFER	N/A	N/A	N/A	ROTATE PART
NOTES:					
1- HIGH PRESSURE CLAMPING/ HIGH PRESSURE COOLANT					
2- MOTOMAN INDUSTRIAL ROBOT- CONTROLLER MOUNTED INSIDE EXISTING ELECTRICAL CABINET					
3- VOGEL LUBE SYSTEM- POSITIVE UNIT PRESSURE.					
4- TOTAL NUMBER OF MACHINE CYCLES: X,XXX,XXX					
5- ALL UNITS ARE QUICK CHANGE STYLE					